

REP-REP-RAF1063-6311560\_LCI Removing and installing/replacing left headlight driver module (LED headlight technology)&comma; VIN: XXXXXXXX

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ISTA system version	4.02.22.18122	Data version	R4.02.22.18122	Programming data	-
VIN	XXXXXXXX	Vehicle	5'/F10/SEDAN/535i/N55/AUTO/US/LL/2014/12		
Int.lev.works	-	Int.lev. (cur.)	-	Int.lev.(tar.)	-
Mileage	0 km				

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63 11 570

Removing and installing/replacing left headlight driver module (LED headlight technology)

**Warning!**

Version with xenon lighting system:  
 Danger to life due to high voltage!  
 Disconnect all components from voltage supply before removal.

Work on the entire xenon lighting system (ignition device, control unit and bulb) may only be carried out by qualified personnel.

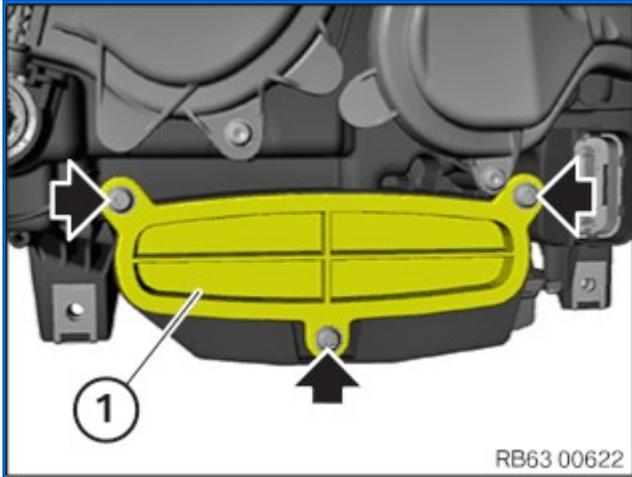
**Important!**

Read and comply with [information on protection against electrostatic discharge](#) !



### Necessary preliminary tasks:

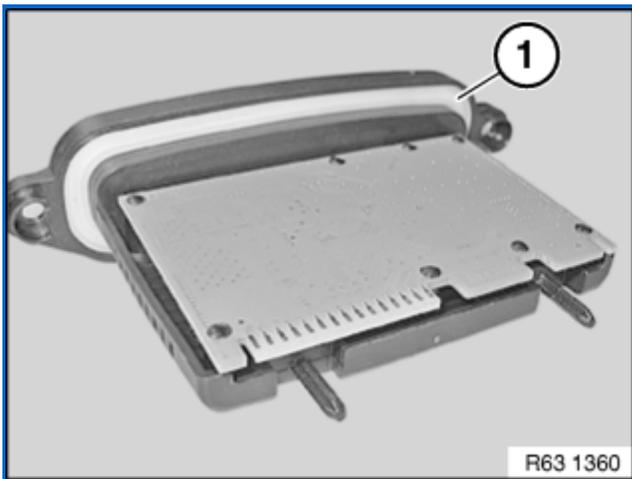
- Remove [left headlight](#)



Release screws.

Tightening torque [63 12 3AZ](#).

Pull headlight driver module (1) out of the headlight.



### *Installation note:*

During installation, make sure gasket (1) is correctly positioned.

Gasket (1) must not be damaged and must be installed free from grease.



### Replacement:

Teach in headlight driver module (1) via vehicle diagnosis.

- Service functions
- Body
- Lights

- Initialise the headlight driver module and teach in LEDs in headlight
- Carry out encoding, if applicable